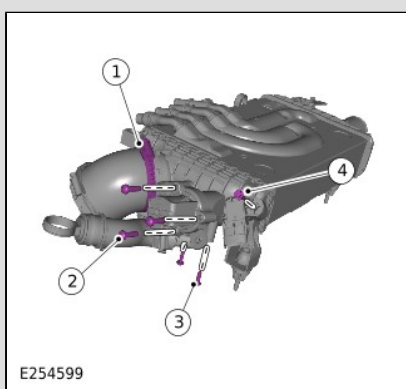


INTAKE AIR DISTRIBUTION AND FILTERING - INGENIUM I6 3.0L PETROL (G2344361)

SPECIFICATIONS

Torque Specifications

COMPONENT TORQUE LOCATION

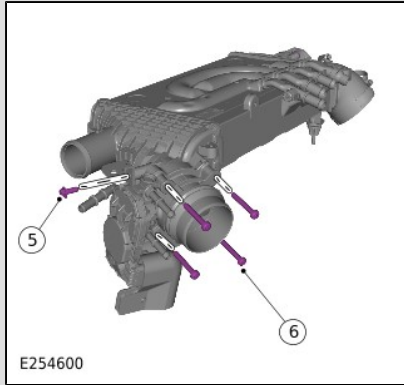


Torque Specifications

	DESCRIPTION	NM	LB-FT	LB-IN
1	Hose clamps	7	-	62
2	Compressor bypass valve bolts	8	-	71
3	Charge air cooler coolant outlet bolts	10	7	-
4	Manifold Absolute Pressure and Temperature (MAPT) sensor bolt	4.1	-	36

Torque Specifications

COMPONENT TORQUE LOCATION

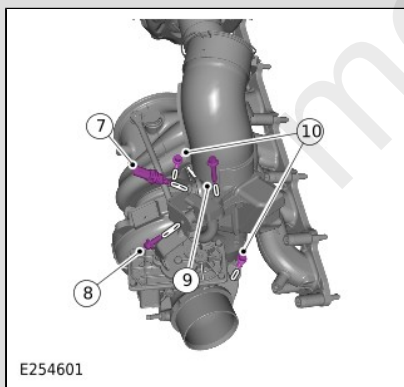


Torque Specifications

	DESCRIPTION	NM	LB-FT	LB-IN
5	Charge air cooler bracket bolt	9	-	80
6	Electric supercharger bypass valve bolts	9	-	80

Torque Specifications

COMPONENT TORQUE LOCATION

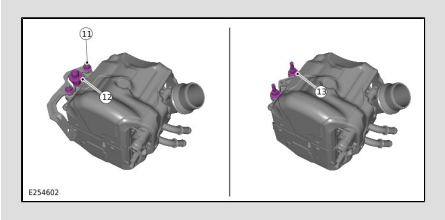


Torque Specifications

	DESCRIPTION	NM	LB-FT	LB-IN
7	Charger air temperature sensor	3.5	-	31
8	Charge air cooler intake pipe bracket bolt	7	-	62

	DESCRIPTION	NM	LB-FT	LB-IN
9	Charge air cooler intake pipe bolt	11	8	
10	Secondary Compressor Outlet Pressure (SCOP) sensor bolt	10	7	-

Torque Specifications

COMPONENT TORQUE LOCATION	
	

Torque Specifications

	DESCRIPTION	NM	LB-FT	LB-IN
11	Electric supercharger bracket nuts	10	7	-
12	Electric supercharger bolt	10	7	-
13	Electric supercharger to bracket bolts	25	18	-

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